

7/31/2015

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-541
Job Sheet 198555



Part No: D350-607-541

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Part Weight: 0 lbs

Job Created: 7/31/19

Due Date: 9/9/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description: SIOP

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		9/9/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
TEL: 1 (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S213811

Part: D350-607-541

Job No: 198555

Serial No/Batch: S213811

Inspector: F

Exp Date:

Instructions: TC STC SH94 - 14 Issue 744A STC SR002131

P.C.

7/31/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4

1 pcs

9/9/19

0.00 0.00

Packaging 1 - 29
 Packaging 1 - 30
 Packaging 1 - 31
 Packaging 1 - 32
 Packaging 1 - 33
 Packaging 1 - 34
 Packaging 1 - 35
 Packaging 1 - 36

QC 4 - 28

QC 4 - 58

QC 4 - 69

QC 4 - 9

QC 4 - 46

QC 4 - 68

QC 4 - 72

QC 4 - 74

QC 4 - 75

123 Packaging 1-1 - Pick Kit - B4B 1 pcs

9/9/19

0.00 0.00

Packaging 1 - 1 - B4B

Packaging 1 - 2 - B4B

Packaging 1 - 3 - B4B

Packaging 1 - 4 - B4B

Packaging 1 - 5 - B4B

Packaging 1 - 6 - B4B

Packaging 1 - 7 - B4B

Packaging 1 - 8 - B4B

Packaging 1 - 9 - B4B

Packaging 1 - 10 - B4B

Packaging 1 - 11 - B4B

Packaging 1 - 12 - B4B

Packaging 1 - 13 - B4B

Packaging 1 - 14 - B4B

Packaging 1 - 15 - B4B

Packaging 1 - 16 - B4B

Packaging 1 - 17 - B4B

Packaging 1 - 18 - B4B

Packaging 1 - 19 - B4B

Packaging 1 - 20 - B4B

Packaging 1 - 21 - B4B

Packaging 1 - 22 - B4B

Packaging 1 - 23 - B4B

Packaging 1 - 24 - B4B

Packaging 1 - 25 - B4B

Packaging 1 - 26 - B4B

Packaging 1 - 27 - B4B

Packaging 1 - 28 - B4B

Packaging 1 - 29 - B4B

Packaging 1 - 30 - B4B

Packaging 1 - 31 - B4B

Packaging 1 - 32 - B4B

Packaging 1 - 33 - B4B

Packaging 1 - 34 - B4B

Packaging 1 - 35 - B4B

Packaging 1 - 36 - B4B

126 QC 4

1 pcs

9/9/19

0.00 0.00

QC 4 - 28

QC 4 - 58

QC 4 - 69

QC 4 - 9

QC 4 - 46

QC 4 - 68

May B.

9/11/2019

NL

G

May B.

9/16/2019

7/31/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 Packaging 3-1 - Stock - B4B	1 pcs	9/9/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	9/9/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	1 pcs	9/9/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

123 - Pick Kit

126 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009

140 - (QC21- Final Inspection - Work Order Release)

DAS
21
9-89

SEP 17 2019

DAS
21
9-89

SEP 17 2019

F070

011918

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5211473
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5211473
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5211473
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5211473
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5211473
NAS1149C0463R Washer (AN860C415)		3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5211473
NAS1149F0432P Washer (AN860-416L)		12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5211473
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5211473
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211473
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5213321
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5213577

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	62	0
	AN4-13A	6	1,416	0
	AN4C15	1	48	0
	D2690-6	1	141	0
	D3912-041	1	5	0
	D4085-3	1	50	0
	D4086-200	1	20	0
	D4150-041	1	5	0
	D4151-041	1	12	0
	D4151-043	1	6	0
	D4917-300	1	23	0
	MS17984-C413	1	30	0
	MS21042L4	6	2,765	0
	MS24665-151	1	323	0
	NAS1149C0463R	3	256	0
	NAS1149F0432P	12	1,396	0
	NAS1515H4L	2	202	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	0	0
	D4030-041	1	1	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D3501-1	LANYARD
				8	8	D3910-3	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4017-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4086-232	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C-15	BOLT
1	1	1	1		1	AN31DC4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17284-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS21555-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: F

Date: 18.11.21

Jennifer Renwick

From: Shipping
Sent: Monday, September 16, 2019 2:53 PM
To: Jennifer Renwick; Michelle GagnonDonovan
Subject: Red Label

Hey girls, Good Afternoon

I will need a red label for order

D350-607-541
198555
S213811

Thankyou :) max